Customer			ess Sheet		
	- CHEDADOM Dart Halidantara C	anvices	Drawing Name	: RH ACTUATOR ASSEBLY	SS 07/05/
Job Number	: CU-DAR001 Dart Helicopters Se : 31746	SI VICES	Drawing name	: NOTON ON NOCEDET	
Estimate Number	: 12770				
P.O. Number	: NIM		Part Number	: 41232 200 001 002	
This Issue	: 4/12/2007 S.O. No. : N	IA .	Drawing Number	: 41232-200-001 REV IR	
Prsht Rev.	: NC : MA Type : SM	41 L 0.450 5 A D	Project Number	: N/A	
First Issue	5.	ALL /MED FAB	Drawing Revision	: IR : pUV	
Previous Run	: 31451		Material Due Date	: 5/10/2007 Qty:	4 Um₁: Each
Written By	dir.	1.04.12			U
Checked & Approve Comment	"" - J ·	07-02-28 JLM	•		;
Additional Product					
Job Number:					
Seq. #:	Machine Or Operation:		Description :	·	A STATE OF THE STA
1.0	MS208224	elbow		linkin kuatiyos	
				Annual Control of the	
Commo	1.0000 Fash(a)// bait	Total : 4,0000 Fa	nah(a)		
Comme	ent: Qty.: 1.0000 Each(s)/Unit elbow	Total: 4.0000 Ea	icri(s)		
	Batch: M10363	8			
2.0	124K002 4CR 0545		y-Step Actuator	<u>na ngangang dapan sakabupata na ana ana kalabupata na ana ana ana ana ana ana ana ana a</u>	менения на применения в примен
2.0	Parameter State St		, . 		
					$\overline{}$
Comme	nt: Qty.: 1.0000 Each(s)/Unit	Total: 4.0000 Ea	ich(e)		
6	Hose ass'y-Step Actuator		_	7105/11	
	BATCH:		0	11001 11	
3.0	AN8424D	Elbow			HANDONNEZ SEGUEN EZ CHARLES SEGUE SE PER PER PER SEGUEN SE
				A CONTRACTOR OF THE CONTRACTOR	
Comme	nt: Qty.: 1.0000 Each(s)/Unit	Total: 4.0000 Ea	ch(s)		
	Elbow				
	Batch: M (04 156				and the second s
4.0	41232 200 007 001	Brass Cyli	inder Assembly	, continue and continue	
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			· · · · · · · · · · · · · · · · · · ·	100 mm m m m m m m m m m m m m m m m m m	
Comme	nt: Qty.: 1.0000 Each(s)/Unit	Total: 4.0000 Ea	ch(s)	•	
	Brass Cylinder Assembly				
	Batch: 13 3 9			AS 0:	7/05/4
5.0	41232 200 003 001	Spring (St	ep Actuator)		•
Comme	nt: Qty.: 1.0000 Each(s)/Unit	Total 4.0000 Ea	ch(s)		1
	Spring (Step Actuator)				Ĵ
	Batch:				į

Dark Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Aloslu	14	Sty Part dese batel	SK	0765/11	•					
	150	8++ Part des batch 51455 sprins MO4079 See W031745	Sn	०२१०५१५	ſ					

Part No:	 PAR #:	Fault Category:	 NCR: Yes 🐠	DQA:	Date:07/05/14
			QA: N/C C	losed:	Date:

NCR: WORK ORDER NON-CONFORMANCE								
		Description of NC Corrective Action Section B		Verification	A	Ammerical		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
						1		
					ļ			
						1	}	

Process Sheet

ustomer: CU-DAR001 Dart Helicopters Services

Drawing Name: RH ACTUATOR ASSEBLY

Job Number: 31746

Part Number: 41232 200 001 002

Job Number:



Machine Or Operation: Seq. #:

Description:

MS1699623 6.0



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

4.0000 Each(s)

cap screw

cap screw

AN3154R



Comment: Qty...

1.0000 Each(s)/Unit

Total:

4.0000 Each(s)

Nut

Batch: AN960JD416



Washer



Comment: Qty.:

2.0000 Each(s)/Unit

Total:

8.0000 Each(s)

Washer Batch:

9.0

0.8

7.0

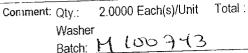
AN960JD10

Washer





8.0000 Each(s)



10.0

MS21042L3





1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

AN322A 11.0

Comment: Qty.:

Batch:

Bolt







Comment: Qty.:

1.0000 Each(s)/Unit

Total:

Bolt

Comment: Qty::

4.0000 Each(s)

12.0

41232 200 005 003

Spacer (Step Actuator)





2.0000 Each(s)/Unit Total:

8.0000 Each(s)

Spacer (Step_Actuator)

B 3002 Batch:



Dart Aerospace Ltd

W/O:		WORK ORDER CHA	NGES	•			
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date: _	

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
•		Description of NC		Corrective Action Section B		Verification	Approval	Annroyal		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		

Thursday, 4/12/2007 8:53:03 AM Kim Johnston .ustomer: CU-DAR001 Dart Helicopters Services

Process Sheet

Drawing Name: RH ACTUATOR ASSEBLY

Part Number: 41232 200 001 002

Description:

Job Number:

Job Number: 31746

Machine Or Operation:

Seq. #: 13.0

41232 200 002 005

pivot arm

Comment: Qty.:

1.0000 Each(s)/Unit

Total:

4.0000 Each(s)

pivot arm

Batch:

14.0

41232 200 002 003

latch



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

4.0000 Each(s)

latch

Batch:

tube

15.0

41232 200 002 001



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

4.0000 Each(s)

tube

Batch:

41232 200 008 001 16.0

Decal



83 07/05/11

Comment: Qty.:

1.0000 Each(s)/Unit

Total:

4.0000 Each(s)

Decal

Batch:

17.0

SMALL & MEDIUM FAB RESOURCE 1



SMALL FAB 1

Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Assemble as per Dwg 41232-200-001

2-Torque as per Dwg 41232-200-001

18.0

QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP



19.0

PACKAGING 1

PACKAGING RESOURCE #1

Benjook \$151

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Dart Ae	rospace Li	td							
W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _	
					QA: N	/C Close	d:	_ Date: _	
NCR:	:	,	WORK ORDI	ER NON-CONFORMAI	NCE (NCR	.)			
DATE	STEP	Description of NC	Corrective Action Section			Verific	cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
						-			

11 UISUAY, 4/12/2001 0.00.00 MW

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RH ACTUATOR ASSEBLY

Job Number: 31746

Part Number: 41232 200 001 002

Job Number:



Seq. #:

Machine Or Operation:

Description:

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



DOHOS/14 U 87-05-15

Dart Ae	rospace	Ltd							
W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	tegory: NC	R: Yes	No DQ	۸:	_ Date: _	
					QA: N	C Closed	l:	_ Date:	
NCR:		V	VORK ORI	DER NON-CONFORMANCI	E (NCR)			
		Description of NC		Corrective Action Section B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
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